

THAT WHICH IS CLAIMED:

- 1 1. A rotor configured to rotate with the flow of gas through a housing,
2 the rotor comprising:
3 a body portion configured to rotate about an axis; and
4 a plurality of blades extending radially outward from the body
5 portion, each blade defining a first edge and a second edge, the first edge
6 extending generally radially and the second edge extending generally
7 axially,
8 wherein the second edge of each blade is one of a leading and
9 trailing edge of the blade and defines a nonlinear profile in radial-axial
10 projection.
- 1 2. A rotor according to Claim 1 wherein the rotor is configured to be
2 rotated proximate to a plurality of vanes in the housing.
- 1 3. A rotor according to Claim 1 wherein the rotor is a turbine wheel
2 connected to a shaft, the wheel being configured to be rotated by the flow
3 of the gas through the housing and thereby rotate the shaft.
- 1 4. A rotor according to Claim 1 wherein the rotor is a compressor
2 wheel connected to a shaft, the wheel being configured to rotate with the
3 shaft and thereby compress the gas and deliver the gas through the
4 housing.
- 1 5. A rotor according to Claim 1 wherein the second edge defines a
2 concave profile in radial-axial projection.
- 1 6. A rotor according to Claim 1 wherein the first edge defines a
2 nonlinear profile in radial-axial projection.

- 1 7. A rotor according to Claim 1 wherein all of the blades are
2 substantially similar.
- 1 8. A rotary apparatus configured to circulate a gas, the apparatus
2 comprising:
3 a housing defining an inlet and an outlet;
4 a rotor disposed in the housing and configured to rotate with a flow
5 of gas through the housing, the rotor having a body portion configured to
6 rotate about an axis and a plurality of blades extending radially outward
7 from the body portion, each blade defining a first edge and a second edge,
8 the first edge extending generally radially and the second edge extending
9 generally axially,
10 wherein the second edge of each blade is one of a leading and
11 trailing edge of the blade and defines a nonlinear profile in radial-axial
12 projection.
- 1 9. An apparatus according to Claim 8 further comprising a plurality of
2 vanes disposed at circumferentially incremental locations in the housing
3 radially outward from the second edge of the blades such that the blades
4 are subjected to cyclically varying aerodynamic forces as the blades pass
5 in proximity to the vanes during rotation of the rotor, thereby cyclically
6 stressing the blades.
- 1 10. An apparatus according to Claim 9 wherein the vanes are
2 adjustable to thereby control the flow of the gas through the housing.

- 1 11. An apparatus according to Claim 8 wherein the housing defines the
2 inlet radially outward from the rotor, the rotor being a turbine wheel
3 connected to a shaft and configured to be rotated by the circulation of gas
4 through the housing and thereby rotate the shaft.
- 1 12. An apparatus according to Claim 8 wherein the housing defines a
2 diffuser radially outward from the rotor, the rotor being a compressor
3 wheel connected to a shaft and configured to be rotated by the shaft to
4 thereby compress the gas in the housing and deliver the gas through the
5 outlet to the diffuser.
- 1 13. An apparatus according to Claim 8 wherein the second edge of
2 each blade defines a concave profile in radial-axial projection.
- 1 14. An apparatus according to Claim 8 wherein the first edge of each
2 blade defines a nonlinear profile in radial-axial projection.
- 1 15. An apparatus according to Claim 8 wherein all of the blades are
2 substantially similar.
- 1 16. A method of manufacturing a rotor structured to rotate with a flow
2 of gas through a housing, the method comprising:
3 providing first parameters defining a geometric configuration of a
4 blade extending radially from the rotor and defining an edge;
5 providing second parameters defining an expected cyclic pressure
6 distribution on the blade during rotation of the rotor in the housing;
7 determining a high displacement portion of the blade being
8 subjected to a relatively higher displacement than adjacent portions of the
9 blade resulting from the expected cyclic pressure distribution;

10 adjusting the first parameters to remove at least part of the high
11 displacement portion from the blade such that the edge of the blade is
12 nonlinear in radial-axial projection; and
13 thereafter forming the blade according to the first parameters.

1 17. A method according to Claim 16 further comprising forming the
2 rotor having a plurality of the blades extending radially outward therefrom,
3 each of the blades defining a substantially similar geometric configuration.

1 18. A method according to Claim 16 wherein said adjusting step
2 comprises adjusting the first parameters such that the edge defines a
3 concave profile in radial-axial projection.

1 19. A method according to Claim 16 further comprising repeating said
2 determining steps subsequent to said adjusting step, thereby iteratively
3 adjusting the first parameters.

1 20. A method according to Claim 16 further comprising providing a
2 plurality of vanes proximate to the edge of the blades.

1 21. A method according to Claim 16 wherein said first providing step
2 comprises providing the first parameters such that the blade defines a
3 second edge and wherein said adjusting step comprises adjusting the first
4 parameters to remove at least part of the blade proximate to the second
5 edge such that the second edge of the blade is nonlinear in radial-axial
6 projection.